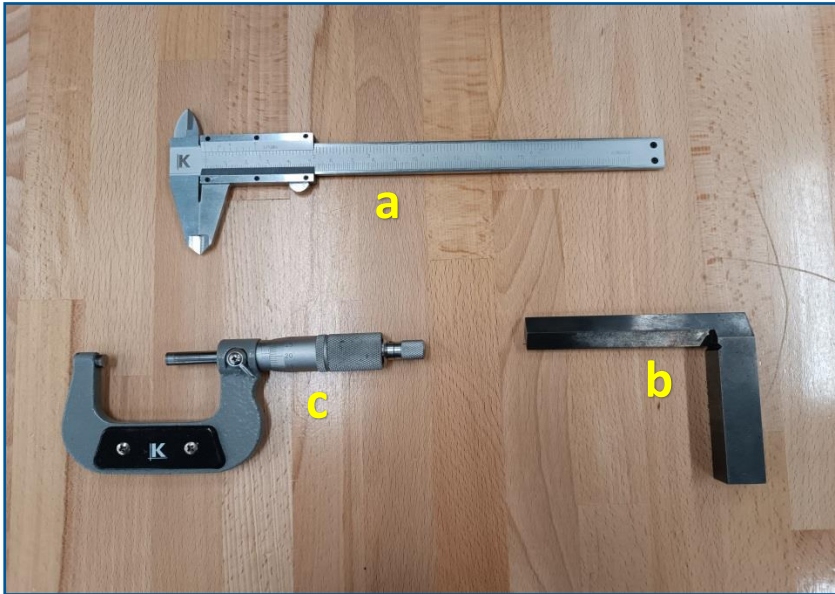
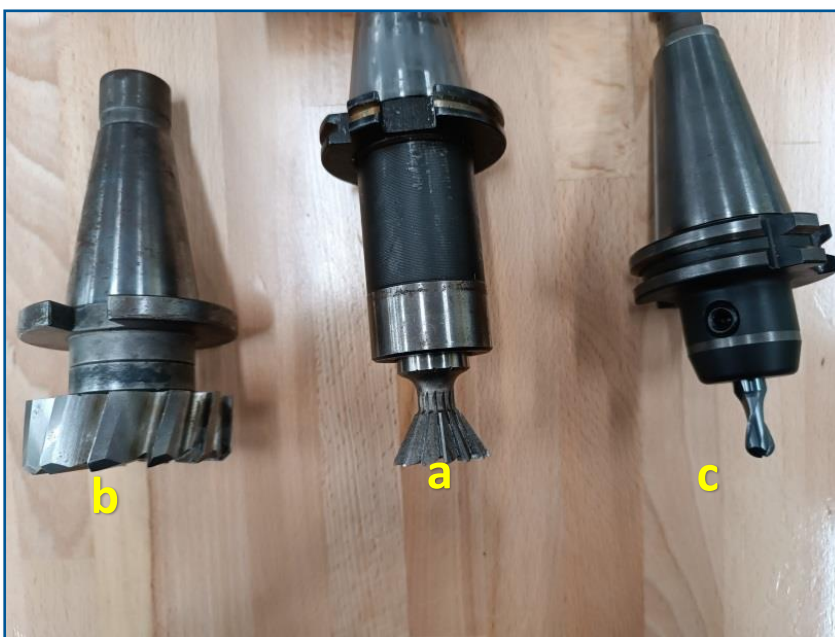


I. What tool is used to measure the perpendicularity of a workpiece?



- a sliding measuring tool (a)
- an angle guide (b)
- a micrometer (c)

II. Which milling cutter will you use for milling flat surfaces?



- shank angle cutter (a)
- shell-type milling cutter (b)
- radius-type cutter (c)

III. What tools/aids will you use during the angling the cube?

- a small mallet, a dial deviation gauge
- embossed spacers, a small mallet
- a small roller, a small mallet, embossed spacers

IV. Where do we choose the RPM on the cutter?

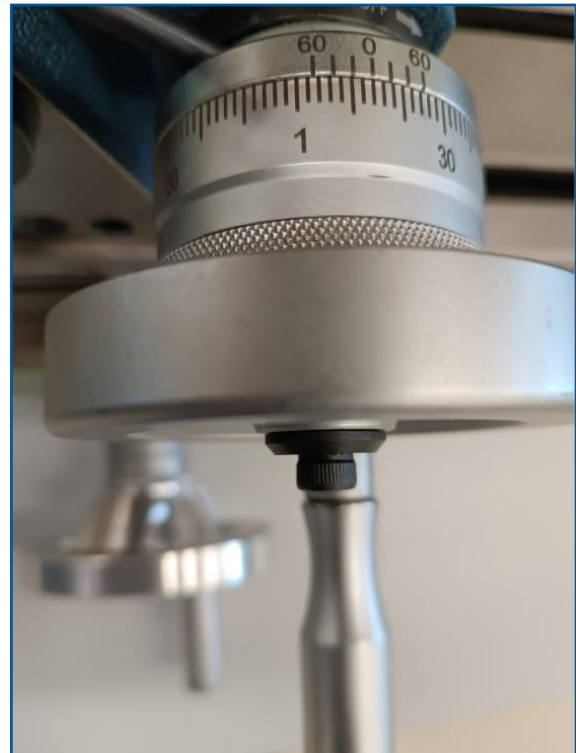
- start/stop of RPM
- on a headstock
- a lever controlling the RPM

V. What is required during the angling of a workpiece?

- purity of a clamping device
- correct RPM
- a correctly sharpened tool

VI. How do we call a dial on a control panels of the individual axes?

- a small drum
- nonius
- a radius ruler



VII. What purpose does the fast shift?

- fast working of a workpiece
- removal of splinters
- for leaving a workpiece

VIII. Under what condition can we make a perpendicular, right-angled selection?

- an angled vice
- a correct subtraction of a nonius
- a correct choice of RPM and a shift

IX. We can clamp sizable or a differently shaped workpiece thanks to ...



- using a head
- no need for clamping
- using bolts and clamps

X. How do we set a depth of a splinter?

- headstock
- a correct choice of the ground washer
- thanks to a nonius on a correct axis

XI. Photo credits: STEP IN partnership

XII. Notes:

STEP IN to the online world/virtual learning, Facilitation of access to Vocational practice through online teaching at secondary technical schools

The project is co-financed by the European Union, ERASMUS+ programme.

Contract number: 2020-1-SK01-KA226-VET-094400

The European Commission's support for the production of this material does not constitute an endorsement of the contents, which reflect the views only of the authors, and the Commission cannot be held responsible for any use which may be made of the information contained therein.

STEP IN project in partnership with:



Co-funded by the
Erasmus+ Programme
of the European Union

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ENTRY-LEVEL TEST
MODULE 3 / TEST 3